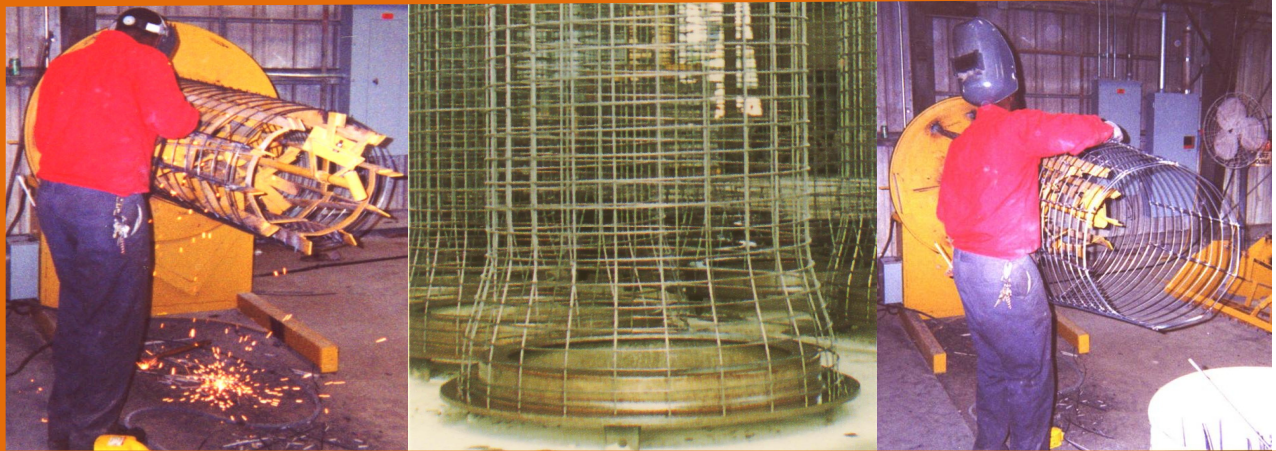


Model QRE Cage Machine



HawkeyePedershaab's Model QRE Cage Machine is an economical machine that brings the efficiency of machine-manufactured reinforcement within the reach of virtually any producer.

Fixed shaping mandrels for each product shape and size attach to the machine's turntable. Individually designed for each producer, the mandrels insure that the finished cages are consistently and accurately manufactured. Simple to operate and service, the Model QRE Cage Machine is free of wearing parts and is virtually troublefree.

The Model QRE Cage Machine manufactures reinforcement for concrete pipes, manhole products including concentric and eccentric cones, and specialty products such as flared end sections.



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Hawkeye Pedershaab
Concrete Technologies Worldwide™

Specifications ***Model QRE Cage Machine***

Maximum Wire Size

3/8" (9.5mm)

Line and Cross Wire Spacings

Unlimited

Diameter Capacity

Maximum: 84" (2130mm) O.D.

Minimum: 16.5" (420mm) I.D.

Cagemaking Capacity

84" OD x 6' Lg (2130mm OD x 1.8M Lg) cage; or

56" OD x 8' Lg (1400mm OD x 2.5M Lg) cage

Winding Speed

10 RPM, single speed

Electrical

220/440 volt, 60 cycle, 3 phase

Service Requirements

Cage machine

0.6 amps @ 440V

1.2 amps @ 220V

Arc Welder

24 amps @ 440V

48 amps @ 220V